

#### ABSTRACT OF THE DISCLOSURE

When it is complete to unwind a first PVA film from a first film roll, it is started to unwind a second PVA film from a second film roll. A trailing end portion of the first and second PVA  
5 film and a leading end portion of the second PVA film are overlaid at a film connecting position. A receive stage and a seal head of a heat sealer sandwiches overlaid portions, and a head body of the seal head heats them so as to thermally melt and adhere the first and second PVA films. During the thermal melt-adhesion,  
10 a thermal melt-adhesion line is formed in the overlaid portions of the first and second PVA films.